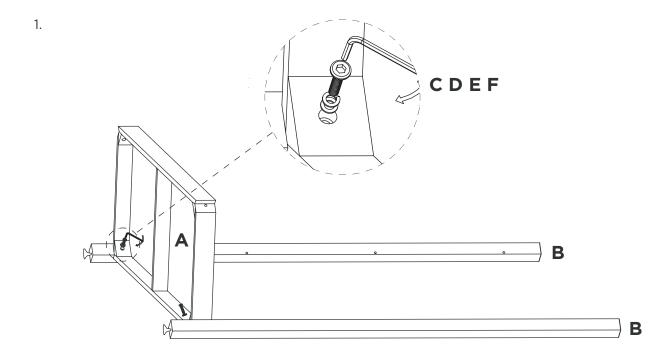


Assembly Instructions

A. Tilt shelf		B. Upright with foot	
		A	
C. Bolt	D. Washer	E. Spring Washer	F. Allen Key
	©		

Begin the assembly by placing two uprights on a soft surface, making sure you have the adjustable feet at the bottom of the unit. There will always be a set of nut-serts visible on the outside of every upright, these enable the shelving to be modular. Attach the first shelf using the bolts, washers and allen key provided.

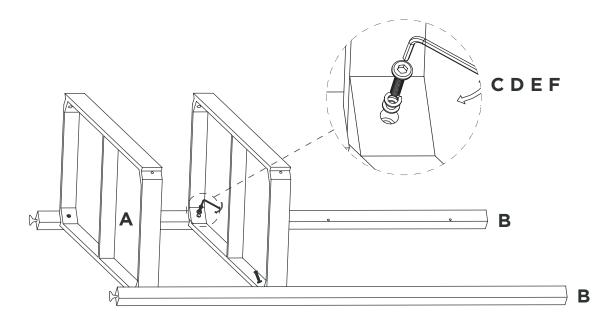


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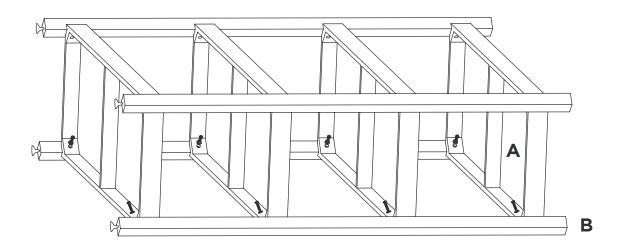
Assembly Instructions

2. Continue attaching the remaining shelves using the bolts, washers and allen key provided, until all the shelves are attached to two uprights.



3. To attach the last two uprights, turn the unit over and repeat the same process as before using all the remaining bolts and washers. You will need two people to complete this last stage as the units are now quite heavy.

If you are continuing to add more bays, leave the unit on its back and repeat the same steps on the rest of the bays - see page 4 for assembly instructions.

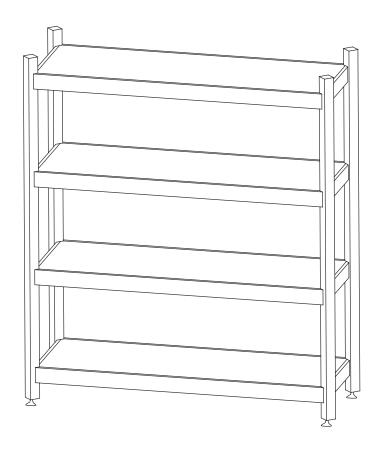


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Assembly Instructions

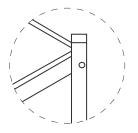
4. Always use at least two people to lift the unit into its upright position. If the floor is uneven, wind the adjustable feet up or down until the entire unit is sitting level.





Assembly Instructions - Multiple Unit Assembly

Once you have completed the first bay, leave the unit on its back and repeat the same steps on the rest of the bays. Examples are below.



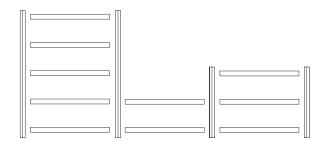
This drawing shows the extra nut-serts on the outside of the upright where you attach extra shelves.

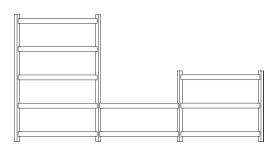
Example 1: 3x bay unit

10x Tilt Shelf

2x Tilt Upright Pair (5 Tier)

2x Tilt Upright Pair (3 Tier)





Example 2: 2x bay unit

10x Tilt Shelf

3x Tilt Upright Pair (5 Tier)

